

Date: Tuesday, 5/23/2006 2:57:04 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D350589011
Job Number : 27234	
Estimate Number : 10804	
P.O. Number : N/A	Part Number : Z_CUSTOM
This Issue : 5/23/2006 S.O. No. : N/A	Drawing Number : ADD D2587-NCR048
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type :	Drawing Revision : N/A
Previous Run : 00015	Material : N/A
Written By : <u>SEE ABOVE USER & DATE</u>	Due Date : 5/30/2006 Qty: 8 Um: Each
Checked & Approved By : <u> </u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 REMOVE KITS FROM FINISHED GOODS
 8 X D350-589-011 B 25323

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 ADD TO KITS IN STOCK PER NCR 048
 1 X D2587 B 21354

AP 06/05/07
 - added MS27039-1-¹⁵~~14~~ M15432 x 9 M18057 x 15
 - removed MS27039-1-¹⁴~~15~~ M15924 x 24

3.0	D2587	Door Plug
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)
 Door Plug

AP 06/05/07

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 REPACKAGE PER PPP

AP 06/05/07

5.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL
 INSPECT LEVEL 21

DD 06/06/07 (2)

Job Completion



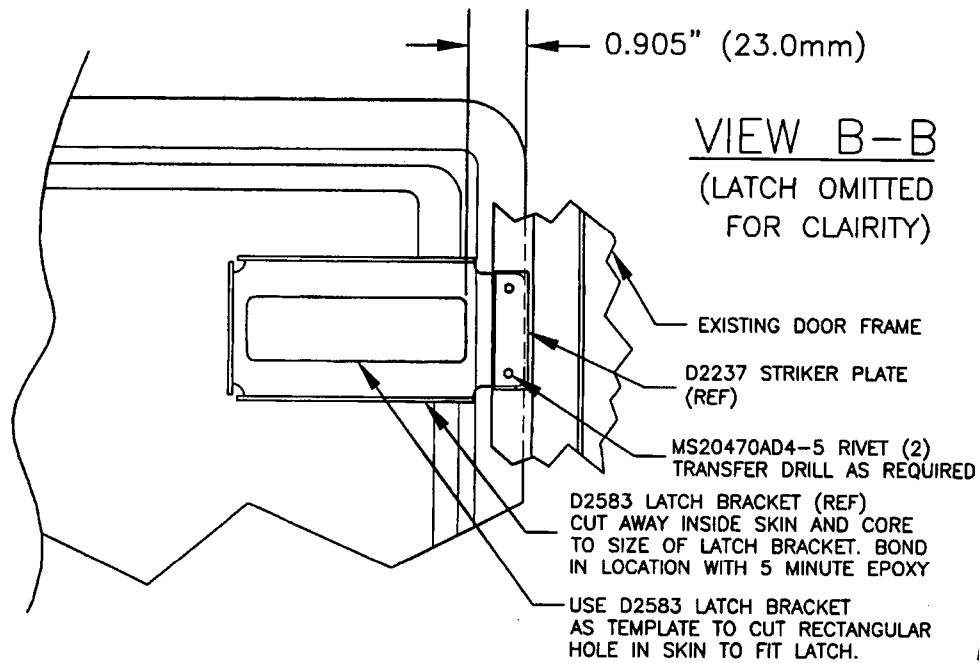
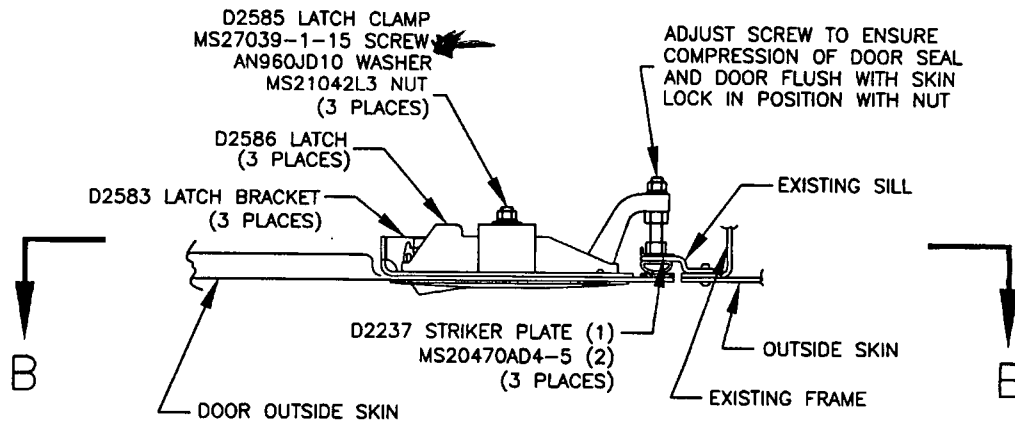


Figure 3: Typical Latch Bracket Installation

REFERENCE ONLY

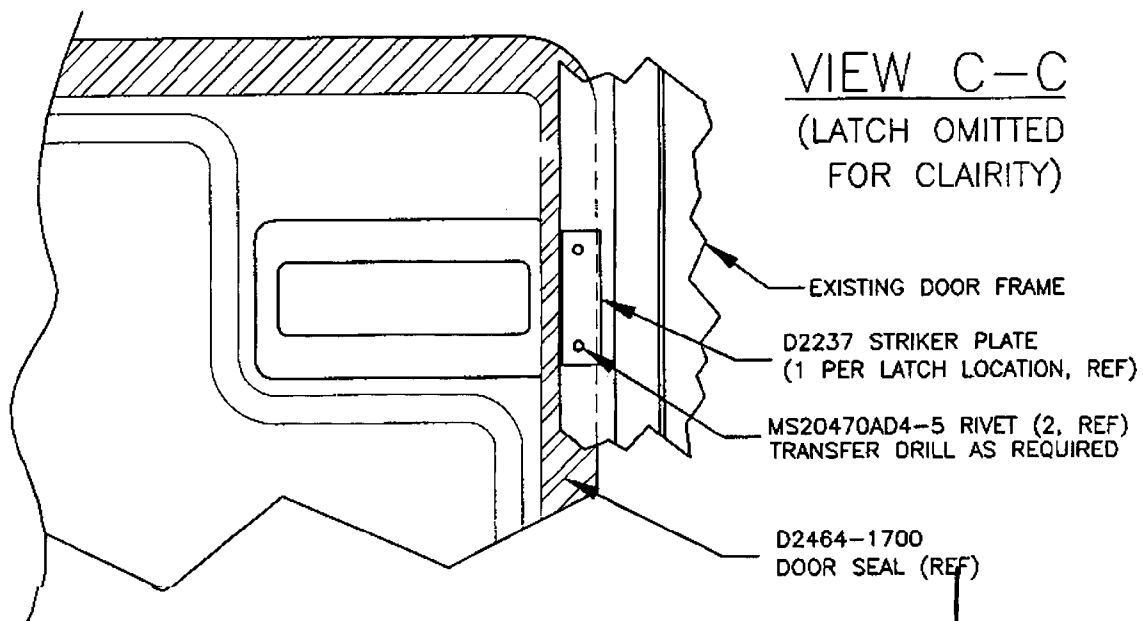
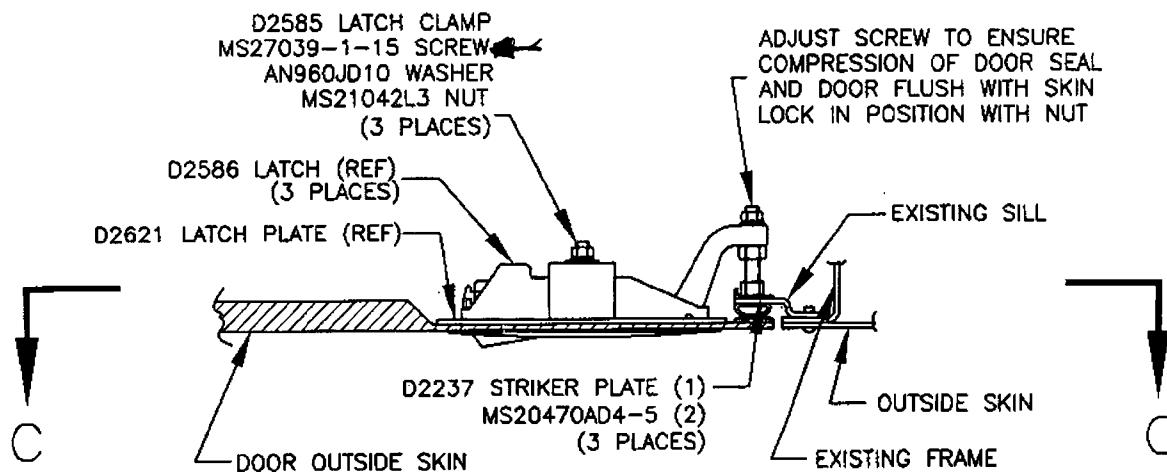


Figure 5: Typical Latch Installation

3660024
REFERENCE ONLY

3.4 PARTS LIST

589 -011	589 -041	589 -042	589 -043	Part Number	Description
X				D350-589-011	SIDE DOOR LATCH MODIFICATION KIT
	X			D350-589-041	SIDE DOOR ASSEMBLY, LH AS 350
		X		D350-589-042	SIDE DOOR ASSEMBLY, RH AS 350/355
			X	D355-589-043	SIDE DOOR ASSEMBLY, LH AS 355
	1			D2991-1	Door
		1		D2991-2	Door
			1	D2991-3	Door
3	3	3	3	D2237	Striker Plate
	1	1	1	D2464-1700	Seal
3				D2583	Latch Bracket
3	3	3	3	D2585	Latch Clamp
3	3	3	3	D2586	Latch
1				D2587	Plug
1	1	1	1	D2589	Keys, Key Chain
	3	3	3	D2621	Latch Plate
	2**	2**	2**	D2992-1	Doubler
	1	1	1	D3085-041	Prop Assembly
	1*	1*	1*	D3015-3	Locknut
	1*	1*	1*	D3081-1	Prop Hinge
	1*	1*	1*	D3082-1	Clip
	1*	1*	1*	D3084-1	Prop Arm
	1*	1*	1*	AN4-5A	Bolt
	3*	3*	3*	AN960JD10	Washer
	3*	3*	3*	AN960JD10L	Washer
	2*	2*	2*	AN960JD416	Washer
	1*	1*	1*	AN960JD516L	Washer
	3*	3*	3*	MS21042L3	Nut (or MS21042-3)
	1*	1*	1*	MS21042L4	Nut (or MS21042-4)
	3*	3*	3*	MS27039-1-13	Screw
	1*	1*	1*	SL69-BS	Ball Stud
	6	6	6	AN3-4A	Bolt
3	3	3	3	AN960JD10	Washer
3	9	9	9	MS21042L3	Nut (or MS21042-3)
6	6	6	6	MS20470AD4-5	Rivet
3	3	3	3	MS27039-1-15	Screw ←

* Reference only. Included in D3085-041 Prop Assembly listed above.

** Reference only. Included in D2991-1/-2/-3 Doors listed above.

06.05.24
REFERENCE ONLY